

CRANE LOAD CAPACITY		
	A	B
X	16tons	10tons
Y	16tons	16tons

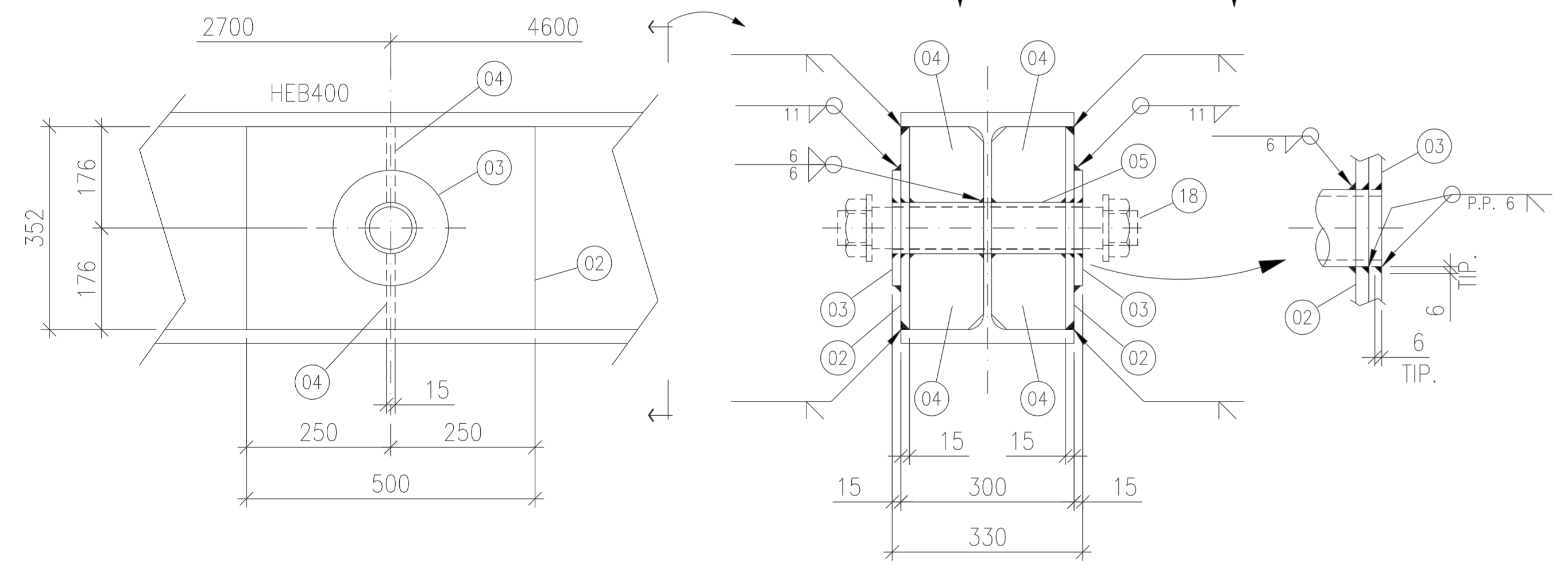
MARK	POS.	QUANT.	DENOMINATION	LENGTH.	MATERIAL	WEIGHT Kg.	NOTES
01		1	HEB400	7300	FE430B	1133.7	
02		4	PL. 352x15	500	FE430B	82.9	
03		4	PL. 200x15	200	FE430B	18.8	
04		8	PL. 128x15	132	FE430B	15.9	
05		2	PIPE 88.9x7.62	330	FE430B	10.1	
06		2	PL. 240x15	385	FE430B	21.8	
07		4	PL. 180x15	180	FE430B	15.3	
08		8	PL. 143x15	352	FE430B	47.4	
09		4	PL. 120x15	143	FE430B	8.1	
10		2	ROUND #150	535	C40	144.0	
11		4	PL. 365x15	671	FE430B	115.4	
12		4	PL. 74x15	180	FE430B	6.3	
13		2	PL. 335x100	335	FE430B	211.4	
14		2	PL. 160x100	160	FE430B	40.2	
15		2	ROLLER BEARING			2.0	
16		2	PL. 50x10	155	FE430B	1.2	
17		2	PL. 120x15	300	FE430B	8.5	
18		2	ROUND 72	520	FE430B	33.3	
						1935.7	
						0.0	

kg. 1916

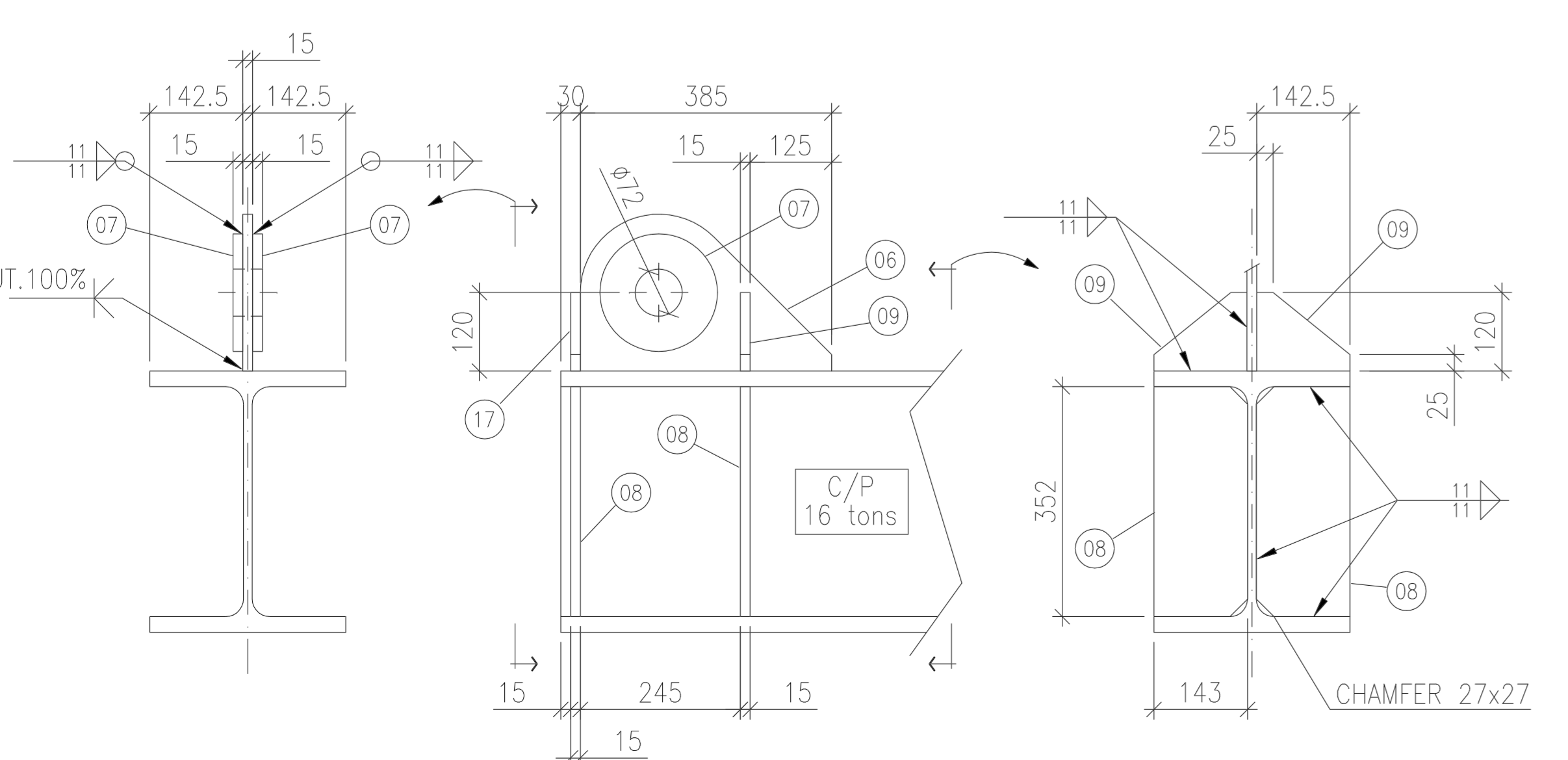
GENERAL NOTES

- ALL DIMENSION ARE IN MILLIMETERS UNLESS NOTED OTHERWISE
- U.N.O. ALL STRUCTURES ARE WELDED
- UNLESS NOTED OTHERWISE, ALL FILLET WELDS SHALL HAVE A MINIMUM THROAT DEPTH OF 0.8 TIMES THICKNESS OF THE BASE METAL TO BE CONNECTED. ALL WELDS SHALL BE CONTINUOUS, ALL AROUND AND WELL SEALED TO PREVENT INFILTRATION OF MOISTURE.
- ALL SHARP EDGES TO BE ROUNDED UP BY FABRICATOR
- MATERIALS FOR STRUCTURES:

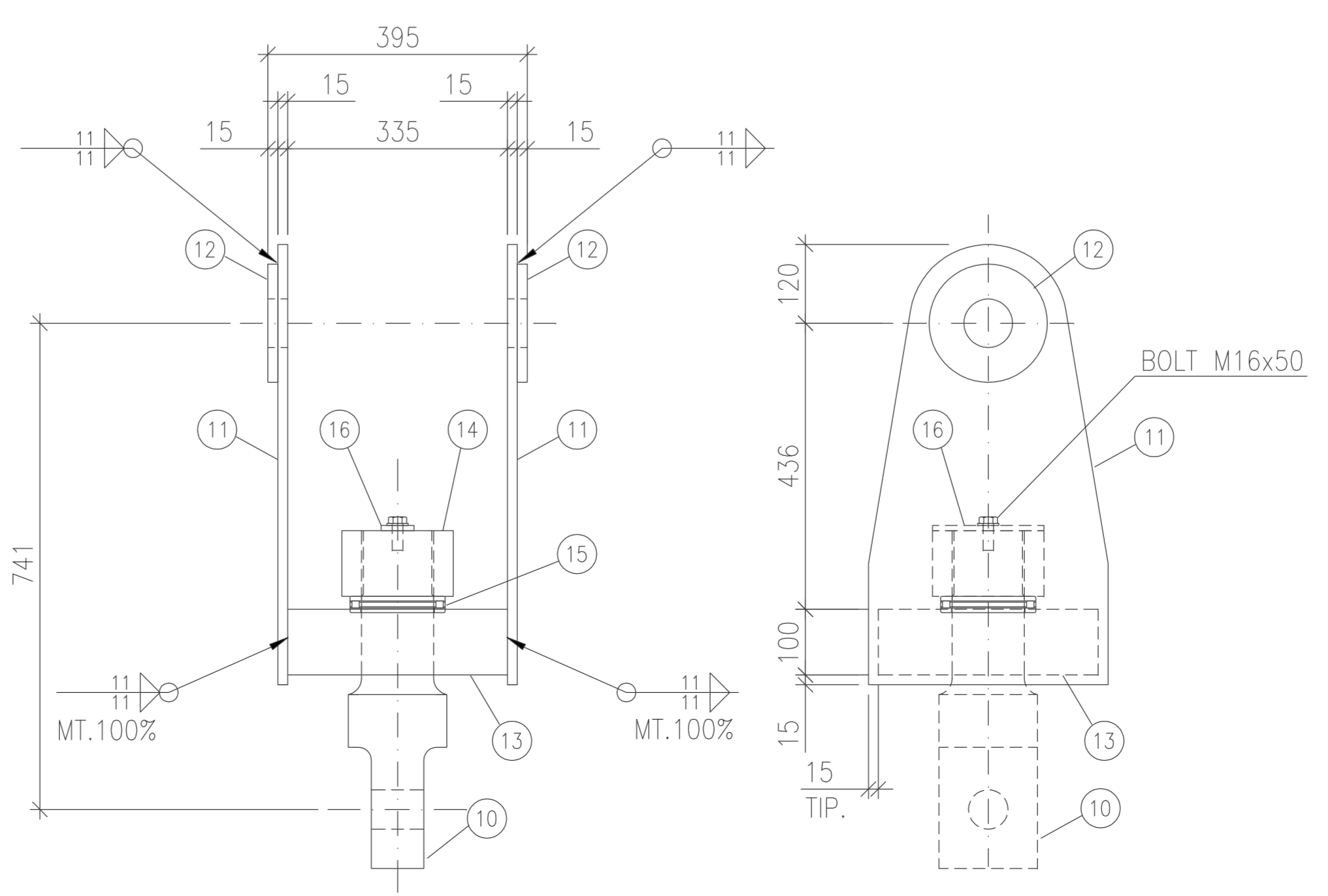
STRUCTURES:		
- STRUCTURAL SHAPES	Fe 430 BFN	UNI EU25
- PLATE	Fe 430 BFN	UNI EU25
- ANCHOR BOLT		
- ELECTRODES	Cl. E44	UNI 5132
- PIPES	Fe 45	UNI 663
- BOLTS	Cl. 8.8	UNI 3740/74
- NUTS	Cl. 6S	UNI 5713/75
- WASHERS	Cl. C50	UNI 5714/75
- ALL STRUCTURES TO BE PAINTED IN ACCORDANCE TO PROJECT SPECIFICATIONS



DETAIL "1"



DETAIL "2"



HOOKING DETAIL

REV.	DATE	DESCRIPTION	DRW.	CHK.	APPR.
2	15.04.05	GENERAL REVISION		MA	AI
1	20.02.05	GENERAL REVISION		MA	AI
0	01.02.05	ISSUED FOR		MA	AI

CLIENT					VESTAS NACELLES ITALIA srl Sede e Direzione Generale: TARANTO - ITALY Stabilimento: Via Ariosto 12 - Zona Industriale 74100 TARANTO Tel. 099 4606111 pbx - Fax 099 4606333	
TITLE					Structural consultant: Dott. Ing. ATTILIO IANNUZZI Ph.D. Via Lucania n.66 - Tel. - Fax (099)7352981 74100 TARANTO e-mail: iannuzzi@iannuzziassociati.it	
DATE	SCALE	DRW.	CHK.	APPR.	DRAWING nr. 251401_2 FG. 1/2	
01.02.05	1:15	MA	AI			

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