



**2 DETAIL**  
Scale: NTS

**3 DETAIL**  
Scale: NTS

**4 DETAIL**  
Scale: NTS

**NOTES**

- 1 - ALL DIMENSIONS ARE IN MILLIMETRES U.N.O.
- 2 - ALL ELEVATIONS ARE REFERRED TO MEAN LOW WATER (M.L.W.) ± 0.00 m.
- 3 - FOR INTERNAL VIEW SEE DWGS NG-USN-UF-851-645066
- 4 - FOR WELDING MAPS SEE DWGS NG-USN-UF-851-645071

REFERENCE DRAWING	DRAWING NUMBER
BUOY BODY STRUCTURE	NG-USN-UF-816-640219 REV 1
BUOY BODY STRUCTURE	NG-USN-UF-816-640220 REV 1
BUOY BODY STRUCTURE	NG-USN-UF-816-640221 REV 1
BUOY BODY STRUCTURE	NG-USN-UF-816-640222 REV 1

Revision	Date	Status	Revision memo	Issued by	Checked by	Approved by
01	25-MAY-2010	AFC	Approved for construction	RVT	LONOKA	D.PENTA
00	15-MAY-2010	IFC	Issued for construction	RVT	LONOKA	D.PENTA
A	05-MAY-2010	IDC	Issue for Interdiscipline check	RVT	LONOKA	D.PENTA

**TOTAL E & P NIGERIA LIMITED**  
**USAN DEEPWATER DEVELOPMENT PROJECT**

**Saipem**

Usan Project

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**SCNL YARD**  
**SYSTEM O - DEEPWATER BUOY**  
**SUBASSEMBLY SUB-028 DETAIL 3/4**

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