



PLAN VIEW AT EL.+900
ASS-006

ASSEMBLY PHASES OF INSIDE AND OUTSIDE HULL ON TO BOTTOM PLATE

- 1 - ASSEMBLY OF SUB-011 (BULKHEAD "B")
- 2 - ASSEMBLY OF SUB-013 (BULKHEAD "C")
- 3 - ASSEMBLY OF SUB-032 (INSIDE HULL)
- 4 - ASSEMBLY OF SUB-014 (BULKHEAD "D")
- 5 - ASSEMBLY OF SUB-015 (BULKHEAD "E")
- 6 - ASSEMBLY OF SUB-020 (SURGE TANK)
- 7 - ASSEMBLY OF SUB-033 (INSIDE HULL)
- 8 - ASSEMBLY OF SUB-012 (BULKHEAD "A")
- 9 - ASSEMBLY OF SUB-019 (BULKHEAD "I")
- 10 - ASSEMBLY OF SUB-035 (INSIDE HULL)
- 11 - ASSEMBLY OF SUB-016 (BULKHEAD "F")
- 12 - ASSEMBLY OF SUB-017 (BULKHEAD "G")
- 13 - ASSEMBLY OF SUB-018 (BULKHEAD "H")
- 14 - ASSEMBLY OF SUB-034 (INSIDE HULL)
- 15 - ASSEMBLY OF SUB-029 (OUTSIDE HULL)
- 16 - ASSEMBLY OF SUB-028 (OUTSIDE HULL)
- 17 - ASSEMBLY OF SUB-030 (OUTSIDE HULL)
- 18 - LIFT TO POSITION OF SUB-022 (BALLAST TANK, TO BE NOT WELDED)
- 19 - ASSEMBLY OF SUB-031 (OUTSIDE HULL)
- 20 - WELDING OF SUB-022 (BALLAST TANK)
- 21 - ASSEMBLY OF SUB-027 (OUTSIDE HULL)

NOTES

- 1 - ALL DIMENSIONS ARE IN MILLIMETRES U.N.O.
- 2 - ALL ELEVATIONS ARE REFERRED TO MEAN LOW WATER (M.L.W.) ± 0.00 m.
- 3 - FOR DETAIL SEE DWGS NG-USN-UF-851-646018/646020/646022/646024
- 4 - FOR WELDING MAPS SEE DWGS NG-USN-UF-851-646017/646019/646021/646023/646025
- 5 - FOR MATERIAL LIST SEE DWGS NG-USN-UF-851-646018

REFERENCE DRAWING	DRAWING NUMBER
BUOY BODY STRUCTURE	NG-USN-UF-816-640219 REV 1
BUOY BODY STRUCTURE	NG-USN-UF-816-640220 REV 1
BUOY BODY STRUCTURE	NG-USN-UF-816-640221 REV 1
BUOY BODY STRUCTURE	NG-USN-UF-816-640222 REV 1
BUOY BODY STRUCTURE	NG-USN-UF-816-640223 REV 1

Revision	Date	Status	Revision memo	Issued by	Checked by	Approved by
01	15-JUN-2010	AFC	Approved for construction	RVT	LONOKA	D.PENTA
00	05-JUN-2010	IFC	Issued for construction	RVT	LONOKA	D.PENTA
A	25-MAY-2010	IDC	Issue for Interdiscipline check	RVT	LONOKA	D.PENTA

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TOTAL E & P NIGERIA LIMITED
USAN DEEPWATER DEVELOPMENT PROJECT

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SCNL YARD
SYSTEM O - DEEPWATER BUOY
ASSEMBLY ASS-006 DETAIL 1/25

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